HEAVY DUTY FLUX REMOVER **413B-LIQUID**

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: Heavy Duty Flux Remover

SDS Code: 413B-Liquid

Related Part # 413B-1L, 413B-4L, 413B-20L

Recommended Use and Restriction on Use

Use: Flux remover for electronics

Uses Advised Against: Not available

Details of Manufacturer or Importer

Manufacturer
MG Chemicals
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E-MAIL support@mgchemicals.com
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E-MAIL info@mgchemicals.com

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY—leaks, spills, fires, exposures or accidents
USA or CANADA: Call CHEMTREC ☎: ***+1-800-424-9300***

For emergencies involving dangerous goods; Collect 24/7
CANADA: Call CANUTEC ☎: ***+1-613-996-6666*** or ****666*** on cellular phones

Section 2: Hazard(s) Identification

Classification of Hazardous Chemical

GHS Categories

Criteria	Category	Signal Word	Pictograms
Flammable liquids	2	Danger	Flame
Eye Irritation	2	Warning	Exclamation
Specific Target Organ Toxicity Single Exposure	3	Warning	Exclamation

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity). Severity categories rankings do not allow comparisons between classes.

Label Elements

Signal Word	DANGER
Pictograms	**Hazard Statements**
	H225: Highly flammable liquid and vapor
	H319: Causes serious eye irritation H336: May cause dizziness or drowsiness

Prevention	Precautionary Statements
P102	Keep out of reach of children.
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting equipment.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapors/spray.

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Prevention	**Precautionary Statements**
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/eye protection/face protection.
P264	Wash hands thoroughly after handling.
Response	**Precautionary Statements**
P370 + P378	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Wash with plenty of water or shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical attention.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312	Call a POISON CENTER/doctor if you feel unwell.
Storage	**Precautionary Statements**
P403 + P235	Store in well-ventilated place. Keep cool.
P405	Store locked up.
Disposal	**Precautionary Statements**
P501	Dispose of contents/container in accordance to local/regional/international regulations.

Hazards Not Otherwise Classified

Other Criteria	**Hazard Statements/Precautionary Statement**	**Signal Word**	**Pictograms**
Defats skin	Repeated exposure may cause skin dryness or cracking.	None	None

Section 3: Composition/Information on Ingredients

CAS #	**Chemical Name**	**%(weight)**
141-78-6	ethyl acetate	63%
67-64-1	acetone	25%
67-63-0	propan-2-ol [b)]	12%

b) Commonly known as isopropyl alcohol (IPA)

Section 4: First-Aid Measures

Exposure Condition	*GHS Code/Symptoms/Precautionary Statements*
IF ON SKIN (or hair)	P303 + P361 + P353
Immediate Symptoms	*dry skin, mild irritation*
Response	Take off immediately all contaminated clothing. Rinse skin with water or shower.
IF IN EYES	P305 + P351 + P338, P337 + P313
Immediate Symptoms	*redness, irritation, pain*
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
IF INHALED	P304 + P340, P312
Immediate Symptoms	*cough, dizziness, drowsiness, headaches, weakness, unconsciousness*
Response	Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTRE/doctor if you feel unwell.
IF SWALLOWED	P301 + P330, P331
Immediate Symptoms	*nausea, headache, dizziness, drowsiness, weakness, abdominal pain, unconsciousness*
Response	Rinse mouth. Do NOT induce vomiting.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish. Use water spray to cool containers.
Specific Hazards	The vapors are heavier than air and may accumulate in low-lying areas. Vapors may travel long distances and ignite at an ignition source, which can cause a flashback or an explosion.
Combustion Products	Produces carbon oxides (CO, CO_2).
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	See personal protection equipment in Section 8.
Precautions for Response	Avoid breathing mist/spray/vapors. Remove or keep away all sources of ignition or extreme heat.
Environmental Precautions	Prevent spill from entering drains and waterways.
Containment	Contain with inert absorbent (such as soil, sand, vermiculite).
Cleaning	Collect liquid in a sealable, solvent-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash spill area with soap and water to remove the last traces of residue. **RECOMMENDATION:** Use a grounded stainless steel or carbon steel container or a solvent resistant plastic container.
Disposal	Dispose of spill waste according to Section 13.

Section 7: Handling and Storage

Prevention	Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Take action to prevent static discharges. Avoid breathing mist/vapors/spray. Use only outdoors or in a well-ventilated area. Keep container tightly closed.
Handling	Wear protective gloves/clothing/eye protection. Wash hands thoroughly after handling.
Storage	Store in well-ventilated place. Keep cool. Store locked up.

Section 8: Exposure Controls/Personal Protection

Substances with Occupational Exposure Limit Values

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
ethyl acetate	ACGIH	400 ppm	Not established
	U.S.A. OSHA PEL	400 ppm	Not established
	Canada AB	400 ppm	Not established
	Canada BC	150 ppm	Not established
	Canada ON	Not established	Not established
	Canada QC	400 ppm	Not established
acetone	ACGIH	500 ppm	750 ppm
	U.S.A. OSHA PEL	1 000 ppm	Not established
	Canada AB	500 ppm	750 ppm
	Canada BC	250 ppm	500 ppm
	Canada ON	500 ppm	750 ppm
	Canada QC	750 ppm	1 000 ppm
propan-2-ol	ACGIH	200 ppm (TWA)	400 ppm
	U.S.A. OSHA PEL	400 ppm	Not established
	Canada AB	200 ppm	400 ppm
	Canada BC	200 ppm	400 ppm
	Canada ON	200 ppm	400 ppm
	Canada QC	400 ppm	500 ppm

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH[1], OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from by RTECS[2] database and from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

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Engineering Controls

Ventilation	Keep airborne concentrations below the occupational exposure limits (OEL).

Personal Protective Equipment

Eye protection	Wear appropriate protective eyeglasses or chemical safety goggles. **Recommendation:** Use safety glasses with lateral protection (side shields).
Skin Protection	For likely contacts, use of protective butyl rubber, fluorinated rubber, or other chemically resistant gloves. For incidental contacts, use nitrile, natural latex rubber, or other chemically resistant gloves.
Respiratory Protection	For over-exposures up to 10 x OEL of mist/vapors/spray, wear respirator such as a half-mask respirator with organic vapor cartridges. Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus. **RECOMMENDATION:** Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

Physical State	Liquid	**Lower Flammability Limit** [b]	2%
Appearance	Colorless	**Upper Flammability Limit** [b]	13%
Odor	Ethereal	**Vapor Pressure @20 °C** [b]	134 hPa [101 mmHg]
Odor Threshold	Not available	**Vapor Density**	≥2 (Air =1)
pH	Not available	**Specific Gravity @25 °C**	0.83
Freezing/Melting Point	Not available	**Solubility in Water**	Partially miscible
Boiling Point [a]	≥56 °C [≥132 °F]	**Partition Coefficient**	Not available
Flash Point [a]	-17 °C [1.4 °F]	**Auto-ignition Temperature** [c]	425 °C [797 °F]
Evaporation Rate	Not available	**Decomposition Temperature**	Not available
Flammability (solid, gas)	Not available	**Viscosity @40 °C**	<20.5 mm^2/s

a) Based on acetone boiling point and closed cup value
b) Calculated value using Raoult's Law
c) Propan-2-ol auto-ignition value, which is the lowest among the mixture components.

Section 10: Stability and Reactivity

Reactivity	Not available
Chemical Stability	Chemically stable at normal temperatures and pressures.
Conditions to Avoid	Avoid ignition sources, excessive heat, and incompatible substances.
Incompatibilities	Strong oxidizing agents, strong acids, aluminum powder at temperatures ≥49 °C [>120 °F]
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information

Routes of Exposure

Eye contact, Inhalation, Ingestion, and Skin contact

Symptoms Summary

Eyes	Causes redness, severe irritation, or pain.
Inhalation	May cause cough, dizziness, drowsiness, and headaches. A severe overexposure can cause weakness and unconsciousness.
Ingestion	May cause nausea, headaches, dizziness, drowsiness, weakness, abdominal pain, and unconsciousness.
Skin	May cause dry skin and mild irritation.
Chronic	Prolonged or repeated exposure may cause skin dryness, cracking, as well as defatting the skin.

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Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
ethyl acetate	5 620 mg/kg Rat	>20 000 μL/kg Rabbit	45 g/m^3 2 h Mouse
acetone	5 800 mg/kg Rat	20 mL/kg Rabbit [a)]	16 000 ppm 6h Rat
propan-2-ol	3 600 mg/kg Rat	12 800 mg/kg Rabbit	16 000 ppm 8 h Rat

Note: Toxicity data from the RTECS[2] and ECHA were consulted. The data from supplier (M)SDS were also consulted.

a) Supplier SDS

Other Toxicological Effects

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/irritation	Ethyl acetate, acetone, and propan-2-ol are known serious eye irritants.
Sensitization (allergic reactions)	Based on available data, the classification criteria are not met.
Carcinogenicity (risk of cancer)	None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Ethyl acetate, acetone, and propan-2-ol can affect the central nervous system by inhalation causing drowsiness or dizziness.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	The liquid content does not meet the aspiration hazard criteria. The mixture doesn't contain category 1 substances.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (http://echa.europa.eu), and other reliable sources.

Ethyl acetate, acetone, and propan-2-ol are not classifiable as toxic for the aquatic environment (with minimal LC50 of >100 mg/L).

- Ethyl acetate is readily biodegradable and has a minimal LC50 of 220 mg/L for Pimephales promelas (fathead minnow); LC50 24 h of 560 mg/L and EC50 24 h of 2 300 mg/L Daphnia magna (water flea).
- Acetone is readily biodegradable and has a minimal LC50 96 h of 5 540 mg/L for Oncorhynchus mykiss (rainbow trout); EC50 48 h 13 500 mg/L Daphnia magna (water flea).
- Propan-2-ol is readily biodegradable and has a minimal LC50 96 h of 9 640 mg/L for Pimephales promelas (fathead minnow); an EC50 24 h of 5 102 mg/L Daphnia magna (water flea); and an EC50 72 h of >2 000 mg/L Desmodesmus subspicatus (green algae).

Acute Ecotoxicity

Available toxicity data does not meet classification thresholds.

Chronic Ecotoxicity

Available toxicity data does not meet classification thresholds.

Biodegradability

The constituents are volatile and readily biodegradable.

Other Effects

VOC (EPA, WHIMS, and Europe) = 75% (623 g/L)

**VOC = Regulated Volatile Organic Compound*

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations**.

Sizes 1 L and under	Sizes greater than 1 L
Limited Quantity 	**UN number**: UN1993 **Shipping Name:** FLAMMABLE LIQUID, N.O.S. (ethyl acetate, acetone) **Class:** 3 **Packing Group**: II **Marine Pollutant:** No Flash Point = -17 °C [1.4 °F] 

Air

Refer to ICAO-IATA Dangerous Goods Regulations.

	Sizes greater than 0.5 L up to 5 L (passenger), 60 L (cargo)
	UN number: UN1993 **Shipping Name:** FLAMMABLE LIQUID, N.O.S. (ethyl acetate, acetone) **Class:** 3 **Packing Group**: II **Marine Pollutant:** No Flash Point = -17 °C [1.4 °F] 

Sea

Refer to IMDG regulations.

Sizes 1 L and under	Sizes greater than 1 L
Limited Quantity 	**UN number**: UN1993 **Shipping Name:** FLAMMABLE LIQUID, N.O.S. (ethyl acetate, acetone) **Class:** 3 **Packing Group**: II **Marine Pollutant:** No Flash Point = -17 °C [1.4 °F] 

Note: **Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.**

Section 15: Regulatory Information

Canada

Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL/NDSL.

Industry and Science Canada

MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

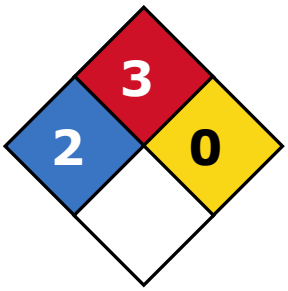
USA

Other Classifications

HMIS® RATING

HEALTH:	* 2
FLAMMABILITY:	3
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:
0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45

This product contains up to 12% propan-2-ol (CAS # 67-63-0), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

This product contains ethyl acetate (CAS# 141-78-6) and acetone (CAS# 67-64-1), which are subject to the CERCLA reporting requirements at the 5 000 lb (2 268 kg) threshold.

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TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, June 06, 2014 revision, USA).

This product does not contain any substances known to be listed in California.

Europe

RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by	Michel Hachey
Date of Revision	29 November 2016
Supersedes	29 September 2014
Reason for Changes:	Reformatting and reclassification according to WHMIS 2015 and HCS 2012.

References

1) ACGIH *2013 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices*, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2013).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®), MDL Information Systems, Inc.

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Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
NOELR	No observable effect loading ratio
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
PEL	Permissible Exposure Limit
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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